

# Drop Head Threader Dies

Alloy Dies: recommended for threading regular steel pipe.

High-Speed Dies (HS): recommended for threading higher strength steel pipes.

## Pipe Dies For 11-R, 12-R, 00-R, 111-R, 0-R Ratchet Threaders or 30A, 31A 3-Way Pipe Threaders



Die Material or Type		Nominal Pipe Size - Threads Per Inch								
(BSPT)		1/8" - 28	1/4" - 19	3/8" - 19	1/2" - 14	3/4" - 14	1" - 11	1 1/4" - 11	1 1/2" - 11	2" - 11
Alloy	RH	66110	66115	66120	66125	66130	66135	66140	66145	66150
High Speed	RH	66310	66315	66320	66325	66330	66335	66340	66345	66350
High Speed Reversible*	RH	—	—	56337	56342	56347	56352	56357	56362	56367
High Speed for Plastic Coated	RH	—	—	—	15261	15271	15281	15291	15301	15311
High speed	LH	66405	66410	66415	66420	66425	66430	66435	66440	66445
Die Material or Type		Nominal Pipe Size - Threads Per Inch								
(BSPP)		1/8" - 28	1/4" - 19	3/8" - 19	1/2" - 14	3/4" - 14	1" - 11	1 1/4" - 11	1 1/2" - 11	2" - 11
Alloy	RH	66190	66195	66200	66205	66210	66215	66220	66225	66230
Alloy	LH	—	66280	66285	66290	66295	66300	66305	—	—
Die Material or Type		Nominal Pipe Size - Threads Per Inch								
(NPT)		1/8" - 27	1/4" - 18	3/8" - 18	1/2" - 14	3/4" - 14	1" - 11 1/2	1 1/4" - 11 1/2	1 1/2" - 11 1/2	2" - 11 1/2
Alloy	RH	37810	37815	37820	37825	37830	37835	37840	37845	37850
High Speed	RH	37855	37860	37865	37870	37875	37880	37885	37890	37895
High Speed	LH	38045	38050	38055	38060	38065	38070	38075	38080	38085
HS for PVC	RH	—	70680	70685	70690	70695	70700	70705	70710	70715
High Speed Reversible*	RH	—	—	—	49707	49712	49717	49722	49727	49732
Die Material or Type		Nominal Pipe Size - Threads Per Inch								
(NPSM)		1/8" - 27	1/4" - 18	3/8" - 18	1/2" - 14	3/4" - 14	1" - 11 1/2	1 1/4" - 11 1/2	1 1/2" - 11 1/2	2" - 11 1/2
Alloy	RH	37945	37950	37955	37960	37965	37970	37975	37980	37985
Die Material or Type		Nominal Conduit Size in mm - Thread Pitch in mm								
(ISO)		16 - 1,5	20 - 1,5	25 - 1,5	32 - 1,5	40 - 1,5				
Alloy	RH	—	85830	76305	85835	76315				

## Pipe Dies For R-200 Ratchet Threaders



Die Material or Type		Nominal Pipe Size - Threads Per Inch								
(BSPT) British Standard Pipe Taper		1/8" - 28	1/4" - 19	3/8" - 19	1/2" - 14	3/4" - 14	1" - 11	1 1/4" - 11	1 1/2" - 11	2" - 11
Alloy	RH	38677	38682	38687	38692	38697	38702	38707	38712	38717

## Receding Threader Pipe Dies For 65R-C & 65R-TC Ratchet Threaders

Die Material or Type		(BSPT) British Std. Pipe Taper		(NPT) National Pipe Taper		Std. Pack
		1" Thru 2" - 11 TPI		1" Thru 2" - 11 1/2 TPI		
High-Speed	RH	66450		38100		1
HS for Stainless Steel	RH	—		38105		1
HS for Cast Iron	RH	—		38110		1

\* Dies can be reversed in Die Head for threading or restoring damaged threads close to wall.