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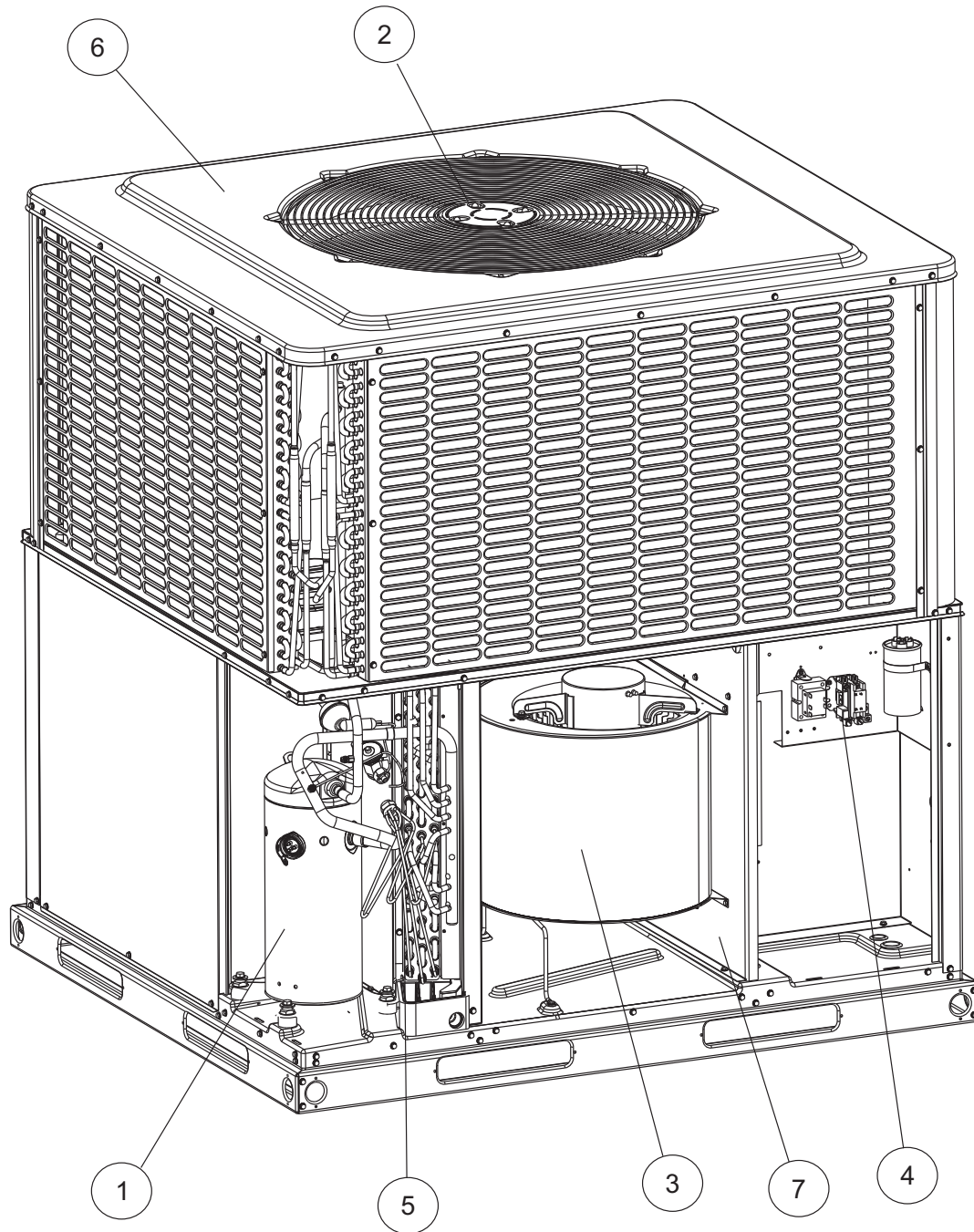
**PCE4 SERIES - 14 SEER
SINGLE PACKAGED A/C ELECTRIC
(R-410A, STYLE A)**

HVAC SERVICE PARTS

Supersedes: Nothing

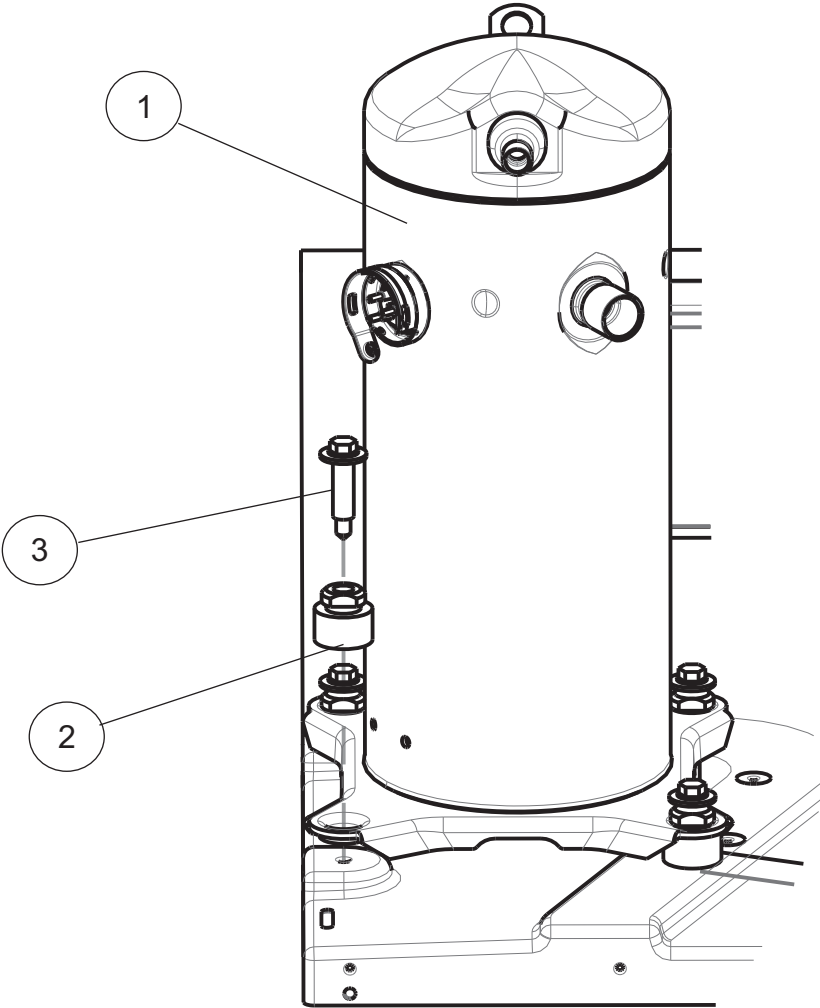
035-24201-001 Rev. A (0615)

1 of 12



Electric Heat Pump Residential Packaged _Top Level

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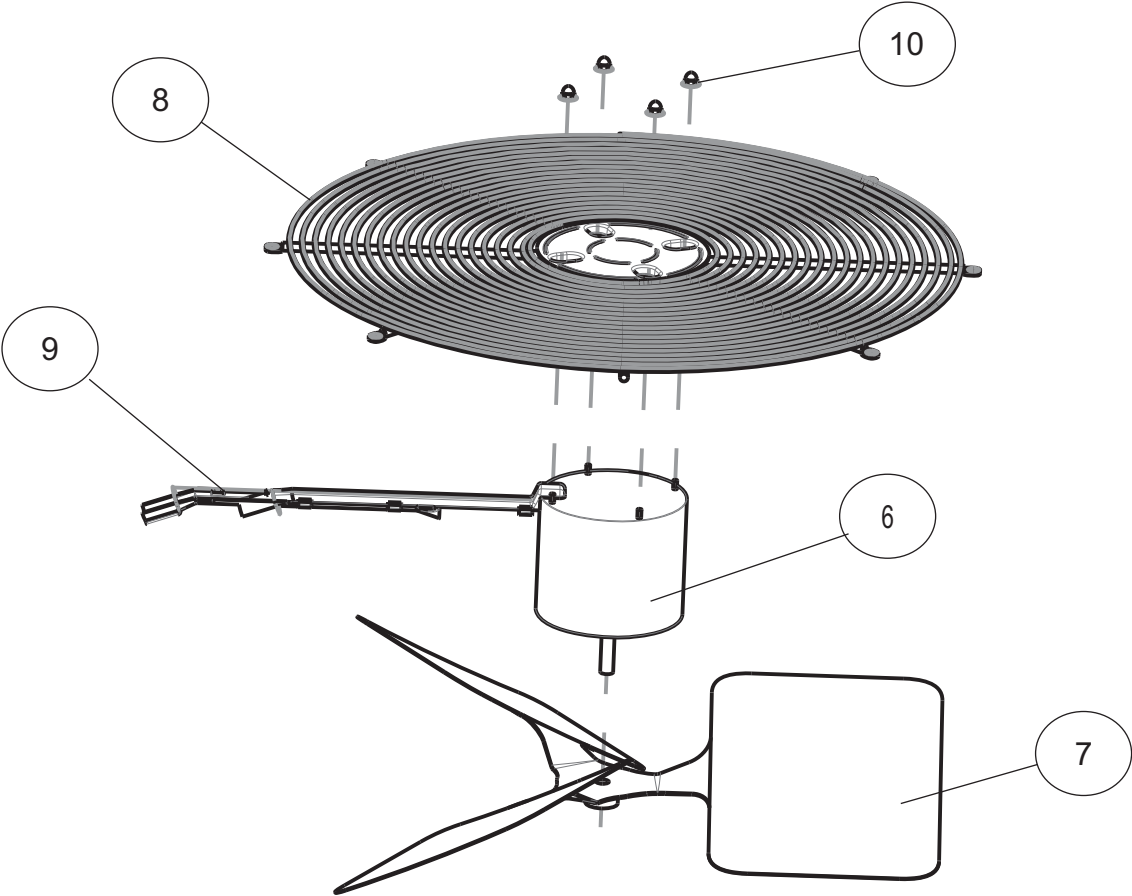
Compressor Section _ Figure 1

ITEM	FIG	DESCRIPTION	PCE4A2421A	PCE4A3021A	PCE4A3621A	<
Compressors						
1	1	Compressor	S1-01504631007	S1-01504632007	S1-01504633007	
2	1	Cushion Mount	S1-02809519000	S1-02809519000	S1-02809519000	
3	1	Bolt, Compressor	S1-02117116000	S1-02117116000	S1-02117116000	
4	*	Harness, Compressor	S1-02531885000	S1-02531885000	S1-02531885000	

ITEM	FIG	DESCRIPTION	PCE4A4221A	PCE4B4821A	PCE4B6021A	<
Compressors						
1	1	Compressor	S1-01504639004	S1-01504291004	S1-01504615004	
2	1	Cushion Mount	S1-02809519000	S1-02809519000	S1-02809519000	
3	1	Bolt, Compressor	S1-02117116000	S1-02117116000	S1-02117116000	
4	*	Harness, Compressor	S1-02547242000	S1-02547242000	S1-02547242000	

NOTE: *Not Shown
New replacement parts shown in **bold** face type at the first printing of parts list dated 6/15..
Major components and suggested stocking items are shown with shaded item number.
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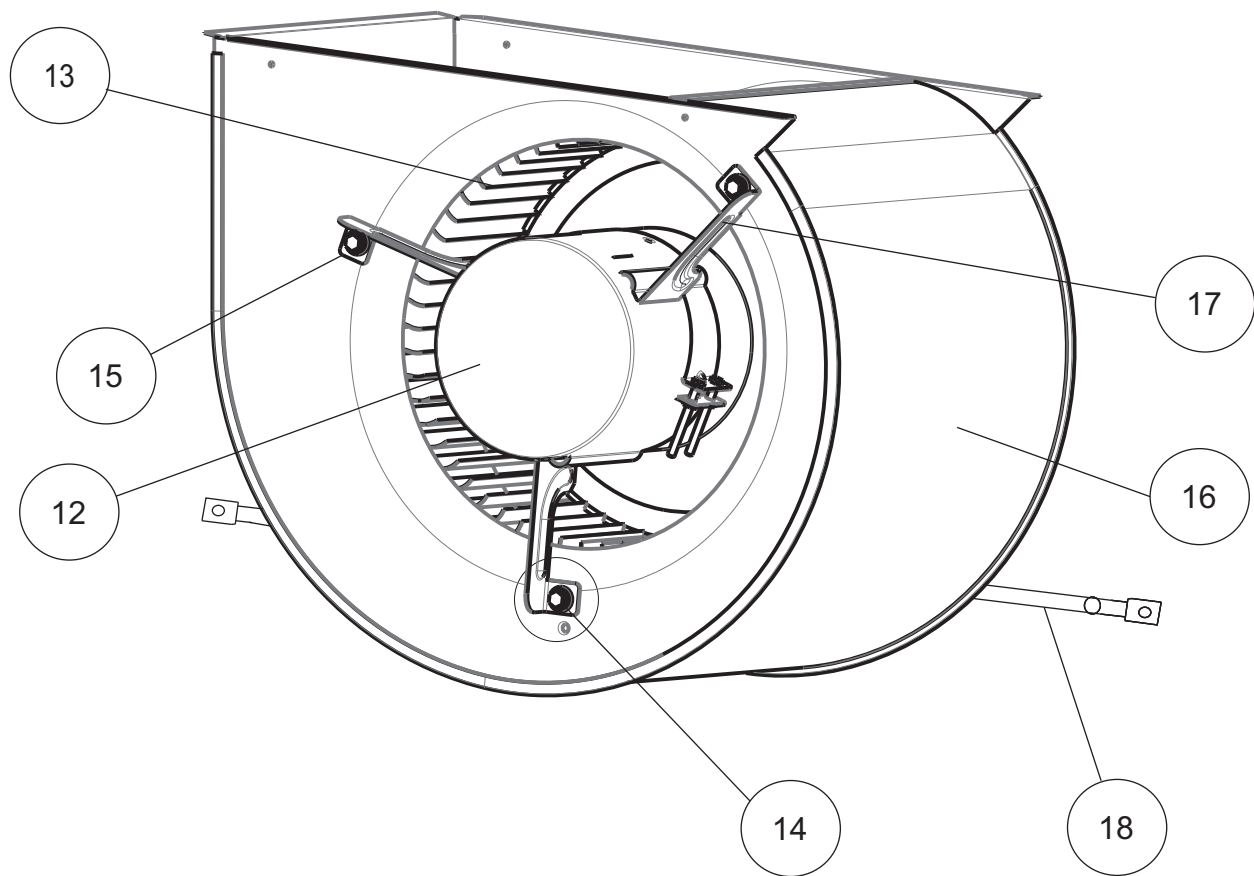
Fan Assembly _ Figure 2

ITEM	FIG	DESCRIPTION	PCE4A2421A	PCE4A3021A	PCE4A3621A	<
Condensor Fan Motor & Air Moving Components						
6	2	Motor, Fan	S1-02436215000	S1-02436215000	S1-02436215000	
7	2	Blade, Fan	S1-02647883000	S1-02642434000	S1-02642434000	
8	2	Guard, Fan	S1-02647770000	S1-02647770000	S1-02647770000	
9	2	Wireway	S1-02816469000	S1-02816469000	S1-02816469000	
10	2	Kit, Acorn Nut	S1-36390117700	S1-36390117700	S1-36390117700	

ITEM	FIG	DESCRIPTION	PCE4A4221A	PCE4B4821A	PCE4B6021A	<
Condensor Fan Motor & Air Moving Components						
6	2	Motor, Fan	S1-02436215000	S1-02436216000	S1-02436216000	
7	2	Blade, Fan	S1-02642434000	S1-02647782000	S1-02647782000	
8	2	Guard, Fan	S1-02647770000	S1-02647771000	S1-02647771000	
9	2	Wireway	S1-02816469000	S1-02816470000	S1-02816470000	
10	2	Kit, Acorn Nut	S1-36390117700	S1-36390117700	S1-36390117700	

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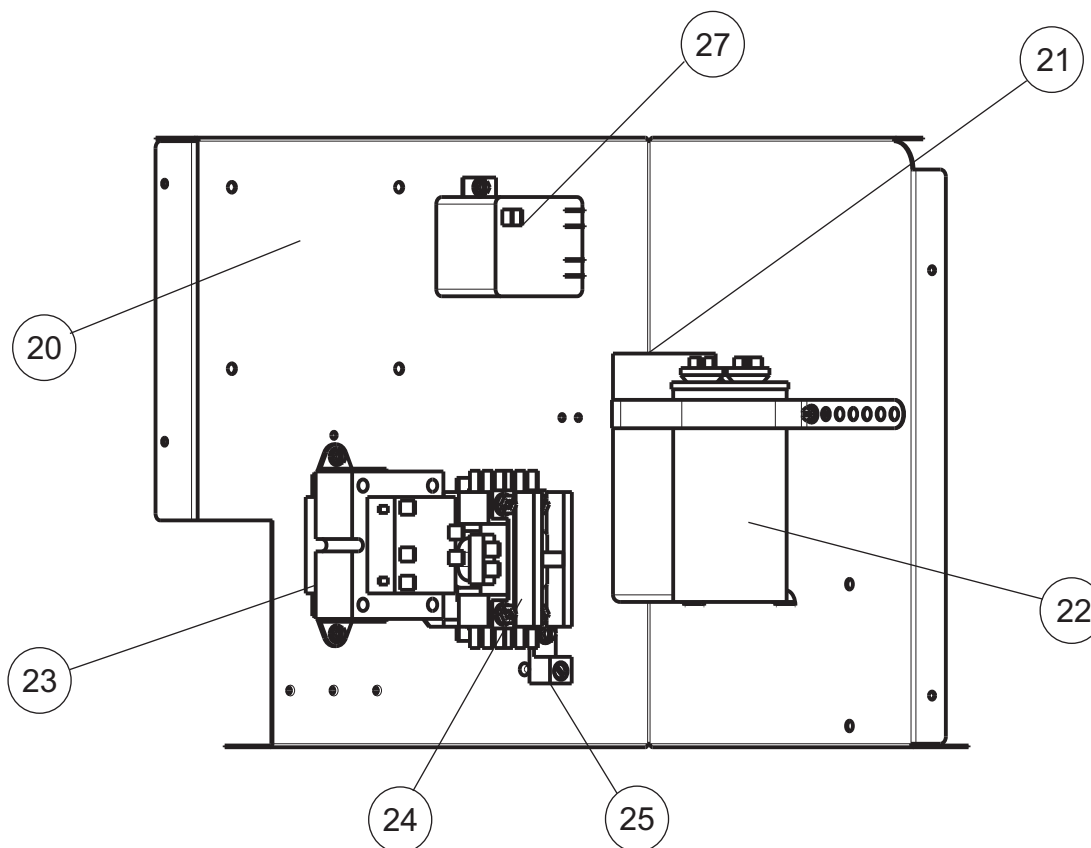
Indoor Blower Section_Figure 3

ITEM	FIG	DESCRIPTION	PCE4A2421A	PCE4A3021A	PCE4A3621A	<
Indoor Blower Motor & Air Moving Components						
12	3	Motor, Blower, Programmed	S1-32436221511	S1-32436221512	S1-32436221513	
13	3	Wheel, Blower	S1-02647766000	S1-02647766000	S1-02647767000	
14	3	Grommet, Motor Mount (3 Req'd)	S1-02814740000	S1-02814740000	S1-02814740000	
15	3	Ferrule, Motor Mount (3 Req'd)	S1-02320541000	S1-02320541000	S1-02320541000	
16	3	Housing, Blower	S1-37327996001	S1-37327996001	S1-37327996002	
17	3	Assembly, Motor Mount	S1-37319831002	S1-37319831002	S1-37319831002	
18	3	Support, Blower	S1-02647773000	S1-02647773000	S1-02647774000	

ITEM	FIG	DESCRIPTION	PCE4A4221A	PCE4B4821A	PCE4B6021A	<
Indoor Blower Motor & Air Moving Components						
12	3	Motor, Blower, Programmed	S1-32436222514	S1-32436222515	S1-32436223516	
13	3	Wheel, Blower	S1-02647767000	S1-02647766700	S1-02647766700	
14	3	Grommet, Motor Mount (3 Req'd)	S1-02814740000	S1-02814740000	S1-02814740000	
15	3	Ferrule, Motor Mount (3 Req'd)	S1-02320541000	S1-02320541000	S1-02320541000	
16	3	Housing, Blower	S1-37327996002	S1-37327996002	S1-37327996002	
17	3	Assembly, Motor Mount	S1-37319831002	S1-37319831002	S1-37319831002	
18	3	Support, Blower	S1-02647774000	S1-02647774000	S1-02647774000	

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Electric Box _ Section 4

ITEM	FIG	DESCRIPTION	PCE4A2421A	PCE4A3021A	PCE4A621A	<
Electric Box						
20	4	Panel, Control, Electric	S1-07339417001	S1-07339417001	S1-07339417001	
21	4	Capacitor, Start	S1-02431993000	S1-02431993000	S1-02425076700	
22	4	Capacitor, Dual Run	S1-02423998700	S1-02425893700	S1-02425894700	
23	4	Transformer	S1-02518452700	S1-02518452700	S1-02518452700	
24	4	Contactor	S1-02427531000	S1-02427531000	S1-02425837700	
25	4	Lug, Electrical	S1-02521798000	S1-02521798000	S1-02521798000	
26	*	Harness, Main Wiring	S1-02547290000	S1-02547290000	S1-02547290000	
27	4	Relay, Start	S1-02435391700	S1-02425060000	S1-02425035000	
28	*	Diagram, Wiring	5013295	5013295	5013295	

ITEM	FIG	DESCRIPTION	PCE4A4221A	PCE4B4821A	PCE4B6021A	<
Electric Box						
20	4	Panel, Control, Electric	S1-07339417001	S1-07339417001	S1-07339417001	
21	4	Capacitor, Start	---	---	---	
22	4	Capacitor, Dual Run	S1-02425528700	S1-02436218000	S1-02436218000	
23	4	Transformer	S1-02518452700	S1-02518452700	S1-02518452700	
24	4	Contactor	S1-02425837700	S1-02425837700	S1-02425837700	
25	4	Lug, Electrical	S1-02521798000	S1-02521798000	S1-02521798000	
26	*	Harness, Main Wiring	S1-02547291000	S1-02547291000	S1-02547291000	
27	4	Relay, Start	---	---	---	
28	*	Diagram, Wiring	5013296	5013296	5013296	

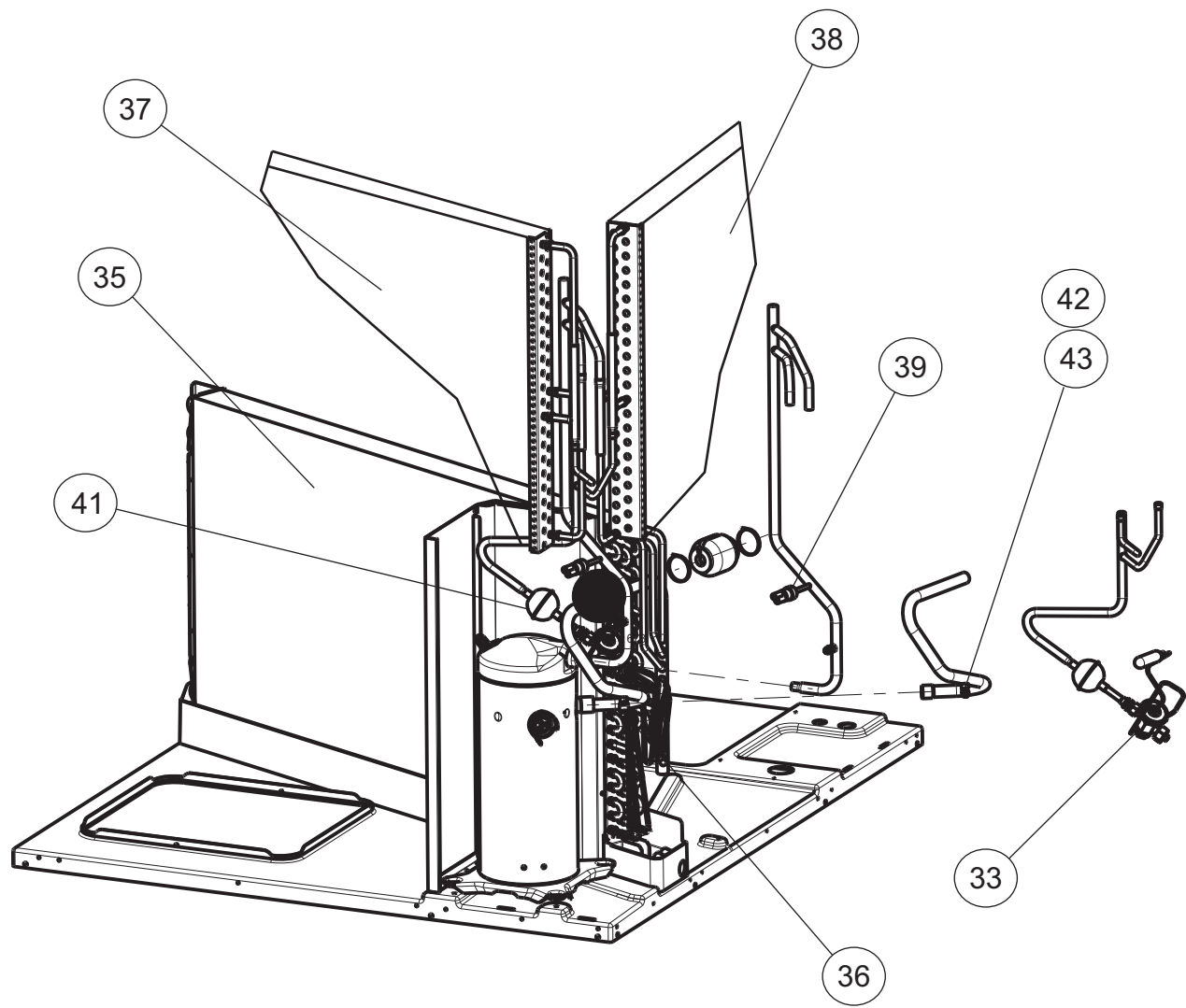
NOTE: *Not Shown

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Evaporator, Condenser Coil Section _ Figure 5

ITEM	FIG	DESCRIPTION	PCE4A2421A	PCE4A3021A	PCE4A3621A	<
Evaporator Coil, Condensor Coil, and Piping Components						
33	5	TXV, Liquid Line	S1-02212966000	S1-02212967000	S1-02212968000	
34*	5	Stub, Inlet	S1-02212972000	S1-02212972000	S1-02212972000	
35	5	Coil, Evaporator	S1-37339393001	S1-37339393002	S1-37339393002	
36	5	Distributor (Evap)	S1-02212973000	S1-02212974000	S1-02212974000	
37	5	Coil, Condenser, LH	S1-37339381004	S1-37339381001	S1-37339381001	
38	5	Coil, Condenser, RH	S1-37339381009	S1-37339381006	S1-37339381006	
39	5	Switch, High Pressure	S1-02545253000	S1-02545253000	S1-02545253000	
40*	5	Washer, TXV	S1-02131419000	S1-02131419000	S1-02131419000	
41	5	Filter Drier	S1-400437	S1-400437	S1-400437	
42	5	Valve, Schraeder (2 Req'd)	S1-02202475700	S1-02202475700	S1-02202475700	
43	5	Cap, Seal (2 Req'd)	S1-02310745000	S1-02310745000	S1-02310745000	
44						

ITEM	FIG	DESCRIPTION	PCE4A4221A	PCE4B4821A	PCE4B6021A	<
Evaporator Coil, Condensor Coil, and Piping Components						
33	5	TXV, Liquid Line	S1-02212969000	S1-02212997000	S1-02212971000	
34*	5	Stub, Inlet	S1-02212972000	S1-02212972000	S1-02212972000	
35	5	Coil, Evaporator	S1-37339393002	S1-37339393003	S1-37339393003	
36	5	Distributor (Evap)	S1-02212974000	S1-02212974000	S1-02212974000	
37	5	Coil, Condenser, LH	S1-37339381002	S1-37339381003	S1-37339381005	
38	5	Coil, Condenser, RH	S1-37339381007	S1-37339381008	S1-37339381010	
39	5	Switch, High Pressure	S1-02545253000	S1-02545253000	S1-02545253000	
40*	5	Washer, TXV	S1-02131419000	S1-02131419000	S1-02131419000	
41	5	Filter Drier	S1-400437	S1-400437	S1-400437	
42	5	Valve, Schraeder (2 Req'd)	S1-02202475700	S1-02202475700	S1-02202475700	
43	5	Cap, Seal (2 Req'd)	S1-02310745000	S1-02310745000	S1-02310745000	
44						

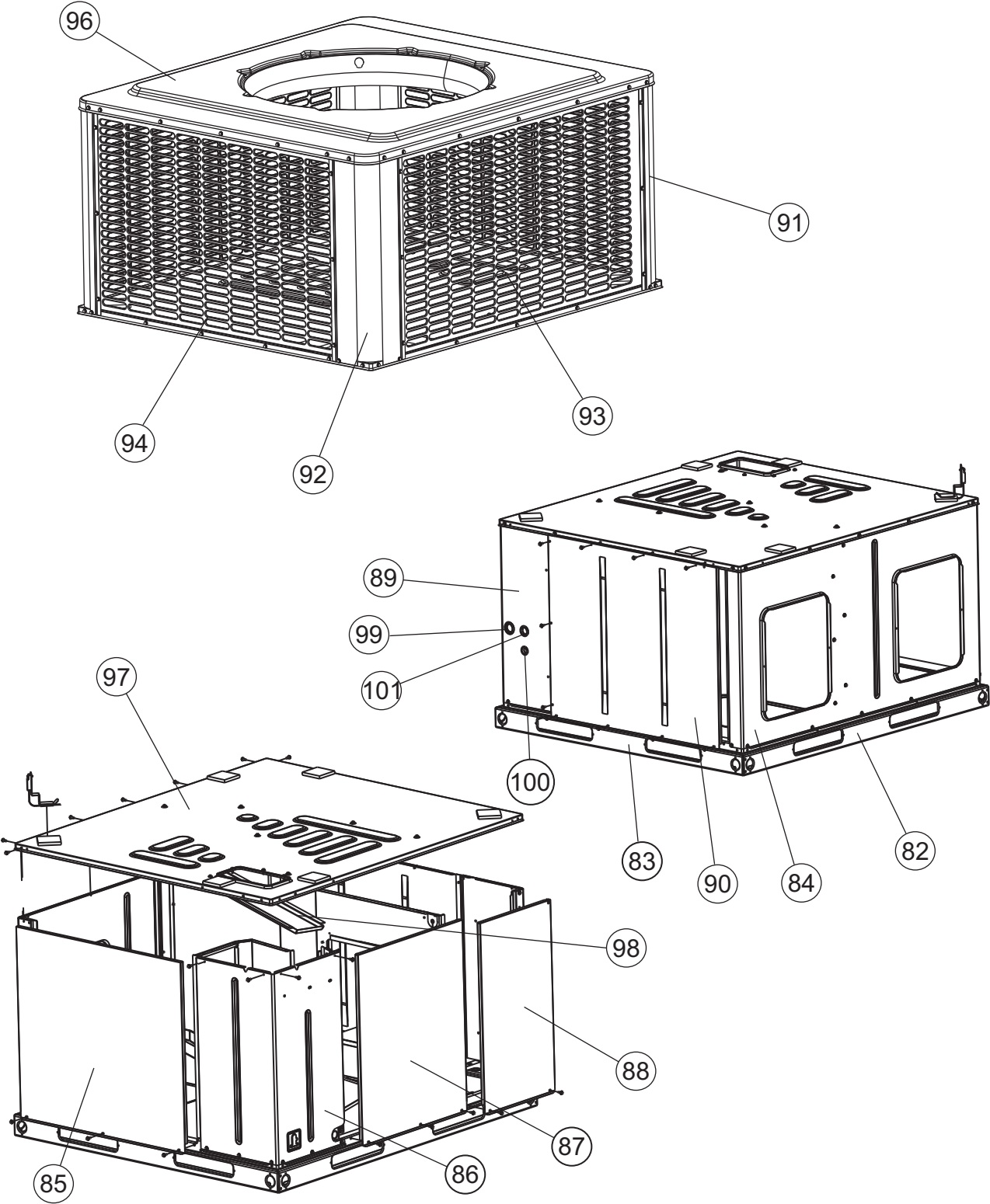
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Outside Sheet Metal and Components _ Figure 6

ITEM	FIG	DESCRIPTION	PCE4A2421A	PCE4A3021A	PCE4A3621A	<
Outer Sheet Metal and Components						
82	6	Base Rail, Front and Rear (2 Req'd)	S1-07327986001	S1-07327986001	S1-07327986001	
83	6	Base Rail, Side (2 Req'd)	S1-07327986003	S1-07327986003	S1-07327986003	
84	6	Panel Assy, Rear Duct	S1-37327989002	S1-37327989002	S1-37327989002	
85	6	Panel Assy, Coil/Filter Access	S1-37327990001	S1-37327990001	S1-37327990001	
86	6	Panel, Compressor Access	S1-07339375001	S1-07339375001	S1-07339375001	
87	6	Panel Assy, Blower Access	S1-37327991001	S1-37327991001	S1-37327991001	
88	6	Panel, Burner/Control Access	S1-07327998001	S1-07327998001	S1-07327998001	
89	6	Panel, Electric Utility	S1-07339379001	S1-07339379001	S1-07339379001	
90	6	Panel Assy, Heat Exchger Access	S1-37327992001	S1-37327992001	S1-37327992001	
91	6	Post, Corner, Small (2 Req'd)	S1-07339377003	S1-07339377003	S1-07339377003	
92	6	Post, Corner, Large (2 Req'd)	S1-07339376003	S1-07339376003	S1-07339376003	
93	6	Guard, Coil, Front & Rear (2 Req'd)	S1-07339371003	S1-07339371003	S1-07339371003	
94	6	Guard, Coil, Side (2 Req'd)	S1-07339374003	S1-07339374003	S1-07339374003	
95	6					
96	6	Panel, Top	S1-07339378002	S1-07339378002	S1-07339378002	
97	6	Panel Assy, Mid	S1-37327993001	S1-37327993001	S1-37327993001	
98	6	Panel, Coil Block-off	S1-07339388002	S1-07339388002	S1-07339388002	
99	6	Grommet, 1-3/8" Hole	S1-02814791000	S1-02814791000	S1-02814791000	
100	6	Plug, Plastic, 1-3/32 Inch	S1-02816466000	S1-02816466000	S1-02816466000	
101	6	Plug, Seal 7/8 Inch	S1-02815853000	S1-02815853000	S1-02815853000	

ITEM	FIG	DESCRIPTION	PCE4A4221A	PCE4B4821A	PCE4B6021A	<
Outer Sheet Metal and Components						
82	6	Base Rail, Front and Rear (2 Req'd)	S1-07327986001	S1-07327986001	S1-07327986001	
83	6	Base Rail, Side (2 Req'd)	S1-07327986003	S1-07327986002	S1-07327986002	
84	6	Panel Assy, Rear Duct	S1-37327989002	S1-37327989001	S1-37327989001	
85	6	Panel Assy, Coil/Filter Access	S1-37327990001	S1-37327990002	S1-37327990002	
86	6	Panel, Compressor Access	S1-07339375001	S1-07339375001	S1-07339375001	
87	6	Panel Assy, Blower Access	S1-37327991001	S1-37327991001	S1-37327991001	
88	6	Panel, Burner/Control Access	S1-07327998001	S1-07327998001	S1-07327998001	
89	6	Panel, Electric Utility	S1-07339379001	S1-07339379001	S1-07339379001	
90	6	Panel Assy, Heat Exchger Access	S1-37327992001	S1-37327992002	S1-37327992002	
91	6	Post, Corner, Small (2 Req'd)	S1-07339377004	S1-07339377006	S1-07339377007	
92	6	Post, Corner, Large (2 Req'd)	S1-07339376004	S1-07339376006	S1-07339376007	
93	6	Guard, Coil, Front & Rear (2 Req'd)	S1-07339371004	S1-07339371006	S1-07339371007	
94	6	Guard, Coil, Side (2 Req'd)	S1-07339374004	S1-07339372006	S1-07339372007	
95	6					
96	6	Panel, Top	S1-07339378002	S1-07339378001	S1-07339378001	
97	6	Panel Assy, Mid	S1-37327993001	S1-37327993002	S1-37327993002	
98	6	Panel, Coil Block-off	S1-07339388002	S1-07339388001	S1-07339388001	
99	6	Grommet, 1-3/8" Hole	S1-02814791000	S1-02814791000	S1-02814791000	
100	6	Plug, Plastic, 1-3/32 Inch	S1-02816466000	S1-02816466000	S1-02816466000	
101	6	Plug, Seal 7/8 Inch	S1-02815853000	S1-02815853000	S1-02815853000	

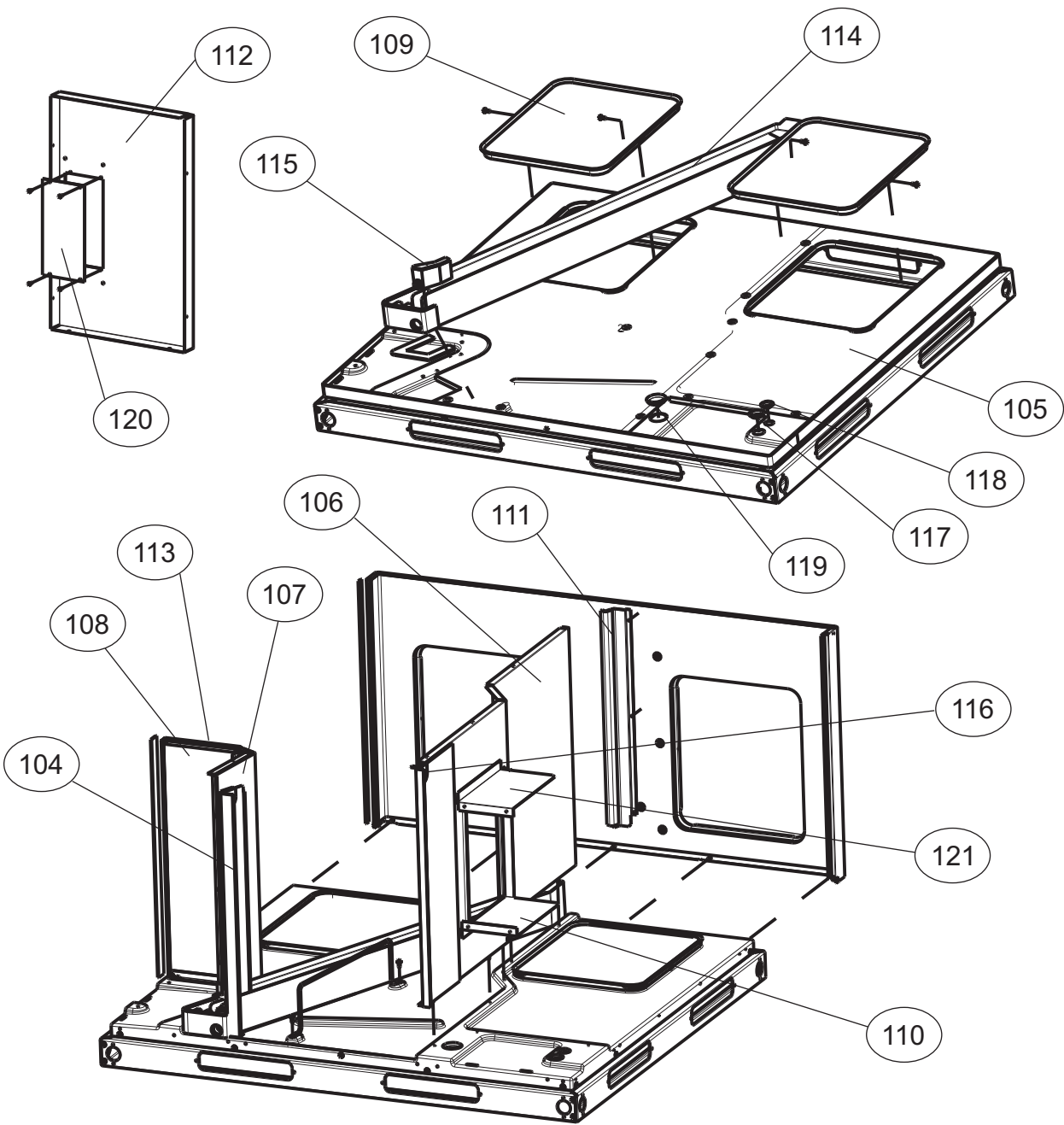
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Inner Sheet Metal and Components _ Figure 7

ITEM	FIG	DESCRIPTION	PCE4A2421A	PCE4A3021A	PCE4A3621A	<
Inner Sheet Metal and Components						
104	7	Block-off, Coil, Front	S1-07339414002	S1-07339414002	S1-07339414002	
105	7	Base Pan Assy	S1-37327988002	S1-37327988002	S1-373279888002	
106	7	Deck, Blower	S1-07339383005	S1-07339383005	S1-07339383003	
107	7	Panel Assy, Compressor Barrier	S1-37327994001	S1-37327994001	S1-37327994001	
108	7	Panel Assy, Comp. Barrier Access	S1-37327994002	S1-37327994002	S1-37327994002	
109	7	Panel Assy, Duct Cover (2 Req'd)	S1-37327995001	S1-37327995001	S1-37327995001	
110	7	Panel, Heater Chute, Bottom	S1-07339419003	S1-07339419003	S1-07339419003	
		Panel, Heater Chute	---	---	---	
111	7	Block-off, Coil, Rear	S1-07339386003	S1-07339386003	S1-07339386003	
112	7	Panel, Vestibule, Electric	S1-07339418001	S1-07339418001	S1-07339418001	
113	7	Bracket, Compressor Barrier (2 Req'd)	S1-07339386002	S1-07339386002	S1-07339386002	
114	7	Pan, Drain	S1-03200222000	S1-03200222000	S1-03200223000	
115	7	Insert, Drain Pan	S1-02817076000	S1-02817076000	S1-02817076000	
116	7	Grommet, .5" Dia (Utility Panel) (2 Req'd)	S1-02530823000	S1-02530823000	S1-02530823000	
117	7	Plug, Plastic, 1-3/32 Inch	S1-02816466000	S1-02816466000	S1-02816466000	
118	7	Plug, Seal 7/8 Inch	S1-02815853000	S1-02815853000	S1-02815853000	
119	7	Grommet, 1-5/8"	S1-02814787000	S1-02814787000	S1-02814787000	
120	7	Cover, Heater	S1-07339412001	S1-07339412001	S1-07339412001	
121	7	Panel, Heater Chute, Top	S1-07339419002	S1-07339419002	S1-07339419002	

ITEM	FIG	DESCRIPTION	PCE4A4221A	PCE4B4821A	PCE4B6021A	<
Inner Sheet Metal and Components						
104	7	Block-off, Coil, Front	S1-07339414002	S1-07339414002	S1-07339414002	
105	7	Base Pan Assy	S1-37327988002	S1-37327988001	S1-37327988001	
106	7	Deck, Blower	S1-07339383003	S1-07339383001	S1-07339383001	
107	7	Panel Assy, Compressor Barrier	S1-37327994001	S1-37327994001	S1-37327994001	
108	7	Panel Assy, Comp. Barrier Access	S1-37327994002	S1-37327994002	S1-37327994002	
109	7	Panel Assy, Duct Cover (2 Req'd)	S1-37327995001	S1-37327995002	S1-37327995002	
110	7	Panel, Heater Chute, Bottom	S1-07339419003	---	---	
		Panel, Heater Chute	---	S1-07339419001	S1-07339419001	
111	7	Block-off, Coil, Rear	S1-07339386003	S1-07339386003	S1-07339386003	
112	7	Panel, Vestibule, Electric	S1-07339418001	S1-07339418001	S1-07339418001	
113	7	Bracket, Compressor Barrier (2 Req'd)	S1-07339386002	S1-07339386002	S1-07339386002	
114	7	Pan, Drain	S1-03200222000	S1-03200223000	S1-03200223000	
115	7	Insert, Drain Pan	S1-02817076000	S1-02817076000	S1-02817076000	
116	7	Grommet, .5" Dia (Utility Panel) (2 Req'd)	S1-02530823000	S1-02530823000	S1-02530823000	
117	7	Plug, Plastic, 1-3/32 Inch	S1-02816466000	S1-02816466000	S1-02816466000	
118	7	Plug, Seal 7/8 Inch	S1-02815853000	S1-02815853000	S1-02815853000	
119	7	Grommet, 1-5/8"	S1-02814787000	S1-02814787000	S1-02814787000	
120	7	Cover, Heater	S1-07339412001	S1-07339412001	S1-07339412001	
121	7	Panel, Heater Chute, Top	S1-07339419002	---	---	

ITEM	FIG	DESCRIPTION	ALL MODELS
Misc.			
125	*	Badge, Branding	Consult S1 Acct Rep
126	*	Strap, Cable	S1-02527642000

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